



Fluid Bleeding Instructions:

- 1) Remove the breather cap with dip stick, so you can more easily view the hydraulic fluid while operating the Hydraulic Power Unit.
- 2) Press the up button on the hand-held remote pendant, to run the trailer box 1/3 of the way up.
 - a) While running the box up, view the hydraulic fluid through the breather cap opening. You should see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please **stop and allow the fluid to settle** and then continue to raise the box to 1/3 of the way up.
 - b) Once you reach 1/3 of the way up, press the down button to return the trailer box to its fully seated position (down).

***Please ensure that the fluid level does not drop below the half full level of the reservoir while running the power unit. ***
- 3) Press the up button on the hand-held remote pendant, to run the trailer box up to 2/3 of the way up.
 - a) While running the box up, view the hydraulic fluid through the breather cap opening. You should see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please **stop and allow the fluid to settle** and then continue to raise the box to 2/3 of the way up.
 - b) Once you reach 2/3 of the way up, press the down button to return the trailer box to its fully seated position (down).

***Please ensure that the fluid level does not drop below the half full level of the reservoir while running the power unit. ***
- 4) Press the up button on the hand-held remote pendant, to run the trailer box up to the end of its stroke (fully raised).
 - a) While running the box up, view the hydraulic fluid through the breather cap opening. You should see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please **stop and allow the fluid to settle**, and then continue to raise the box to the end of its stroke.
 - b) Once you reach the full up position, press the down button to return the trailer box to its fully seated position (down).

***Please ensure that the fluid level does not drop below the half full level of the reservoir while running the power unit. ***

5) For the 280HD *only* – repeat the above procedure for the jack leg, using the in/out buttons.

Recommended fluid: Dexron III

In the event you are operating in extreme cold, ISO 15 hydraulic fluid (eg. Chevron Rando HDZ, Mobil DTE 10, DTE 20 series, AMSOIL, and Shell Tellus.) can also be used – you will have to remove the installed Dexron III and flush it out.

Do Not Use Biodegradable Hydraulic Fluid